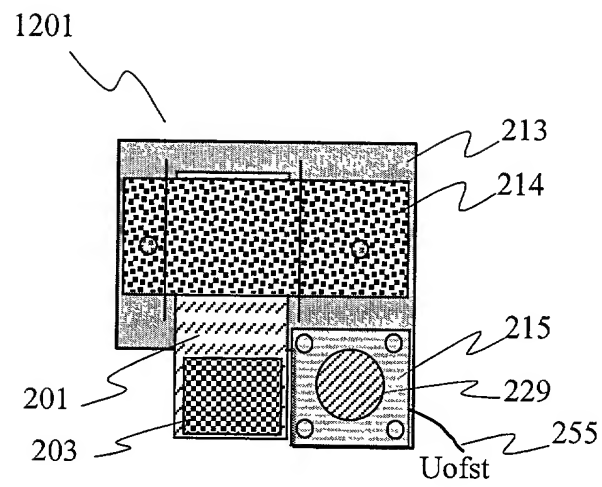
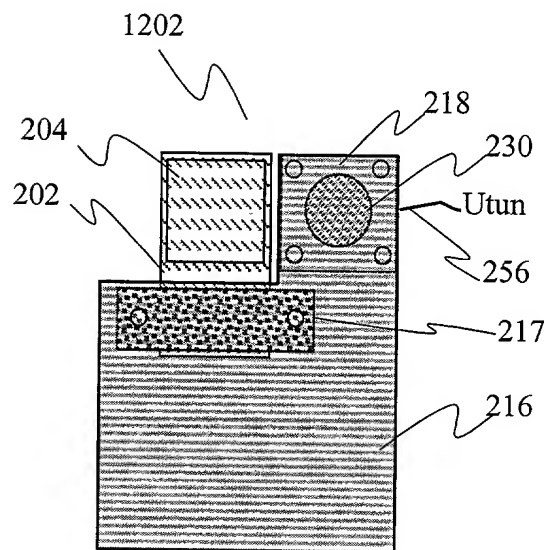


Figure 1

Figure 2



a)



b)

Figure 3

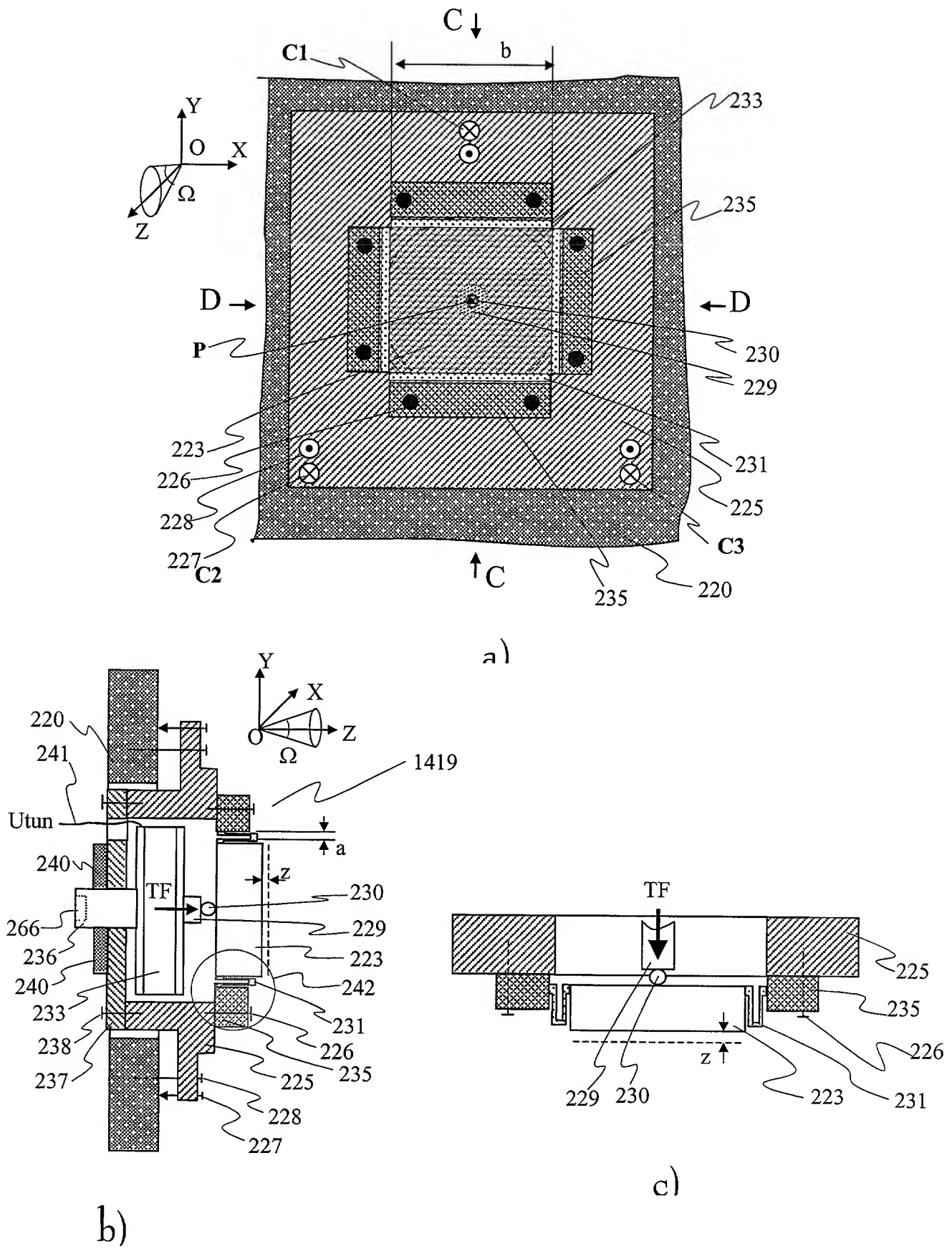


Figure 4

A 3D coordinate system with axes labeled Y (vertical), X (diagonal up-right), and Z (horizontal to the right). The origin is labeled O. A cone is shown with its vertex at O and its axis along the Z-axis. The cone's surface is represented by two lines forming an angle with the Z-axis. The angle between the Z-axis and the cone's surface is labeled with the Greek letter Ω .

a)

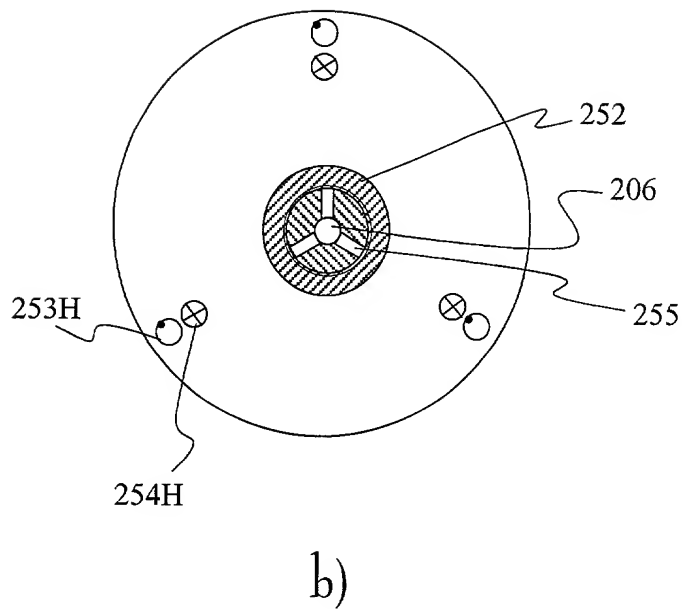
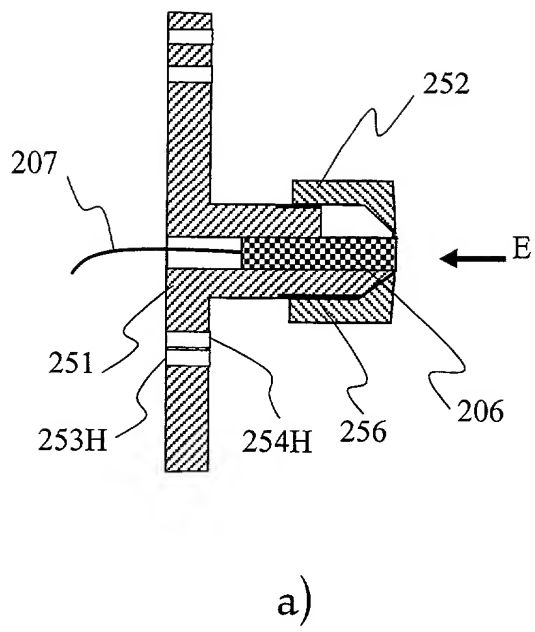
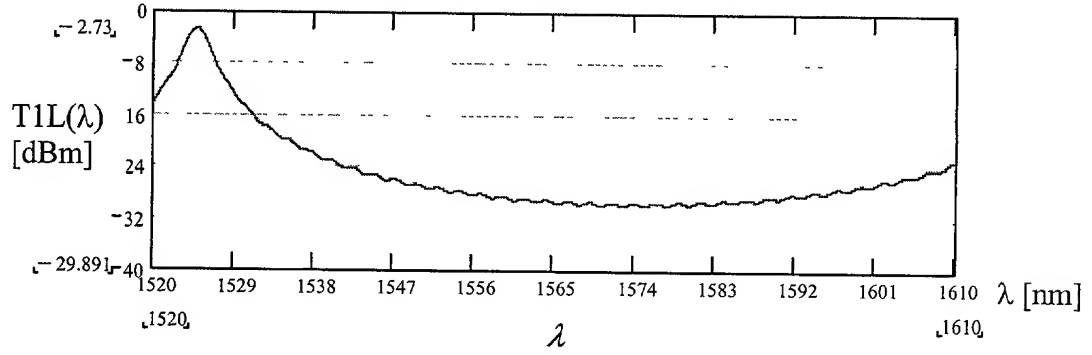
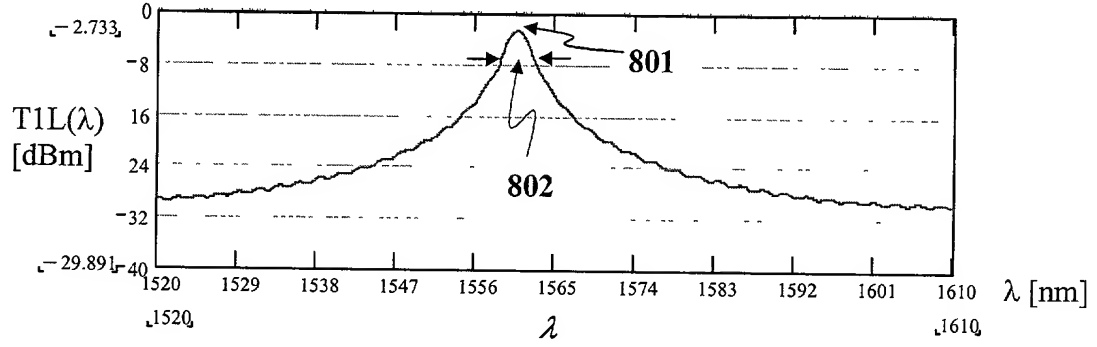


Figure 7

a) $D5=12.20\mu\text{m}$; $\theta=1.0^\circ$; $p=40$; $r1=0.985$; $a1=0.006$; $r2=0.930$; $a2=0.006$; $p=40$



b) $D6=12.48\mu\text{m}$; $\theta=1.0^\circ$; $p=40$; $r1=0.985$; $a1=0.006$; $r2=0.930$; $a2=0.006$; $p=40$



c) $D7=12.81\mu\text{m}$; $\theta=1.0^\circ$; $p=40$; $r1=0.985$; $a1=0.006$; $r2=0.930$; $a2=0.006$; $p=40$

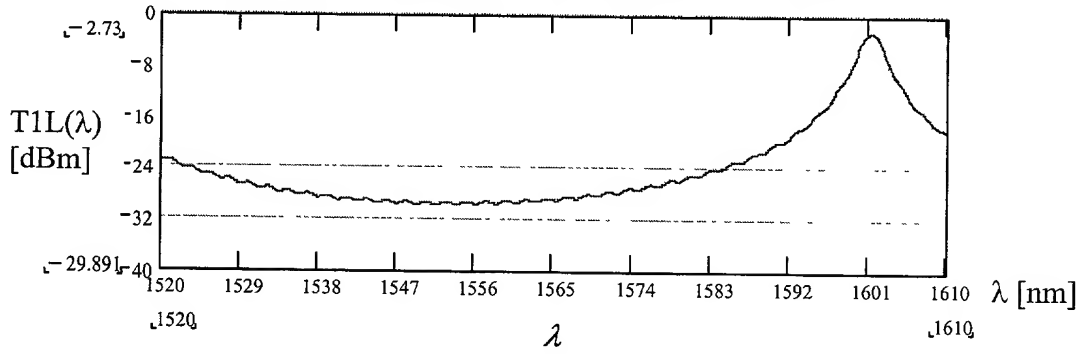
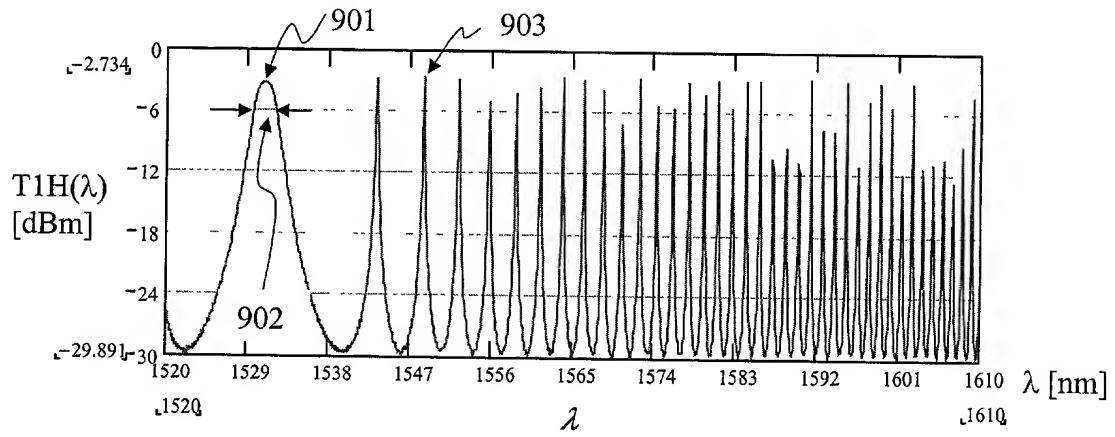
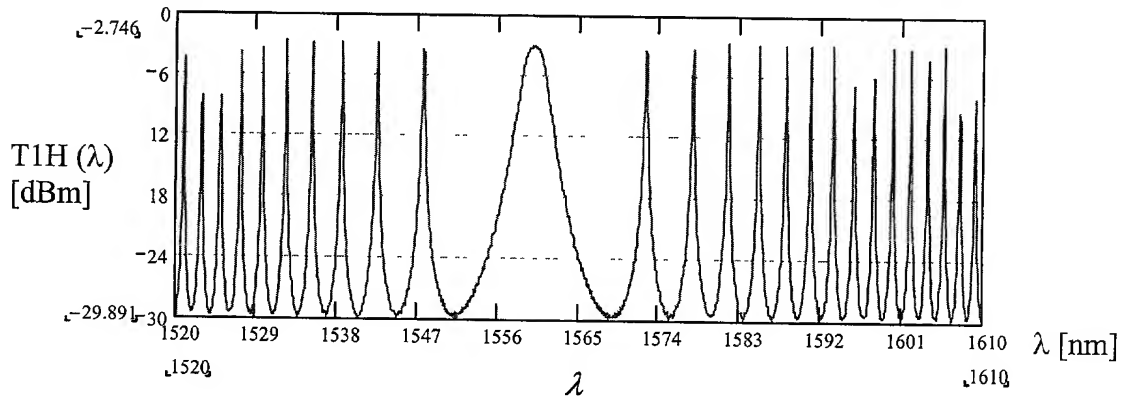


Figure 8

a) $D8=11.70128\text{mm}$; $\theta=1.0^\circ$; $r1=0.985$; $a1=0.006$; $r2=0.930$; $a2=0.006$; $p=40$



b) $D9=12.1509\text{mm}$; $\theta=1.0^\circ$; $r1=0.985$; $a1=0.006$; $r2=0.930$; $a2=0.006$; $p=40$



c) $D10=12.750\text{mm}$; $\theta=1.0^\circ$; $r1=0.985$; $a1=0.006$; $r2=0.93$; $a2=0.006$; $p=40$

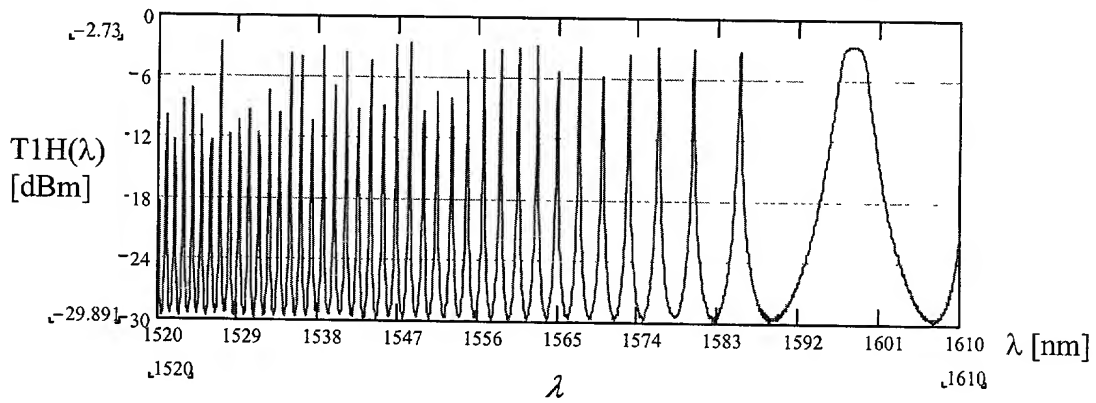
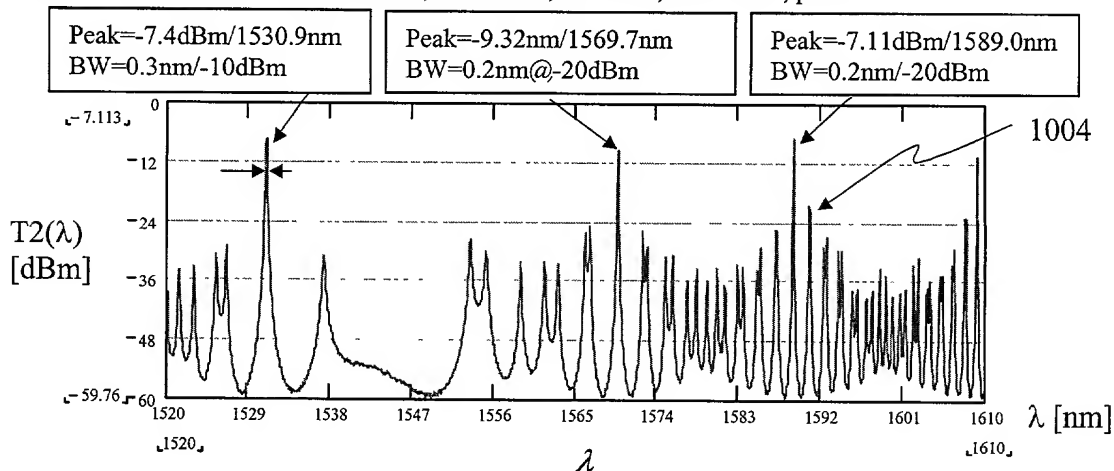
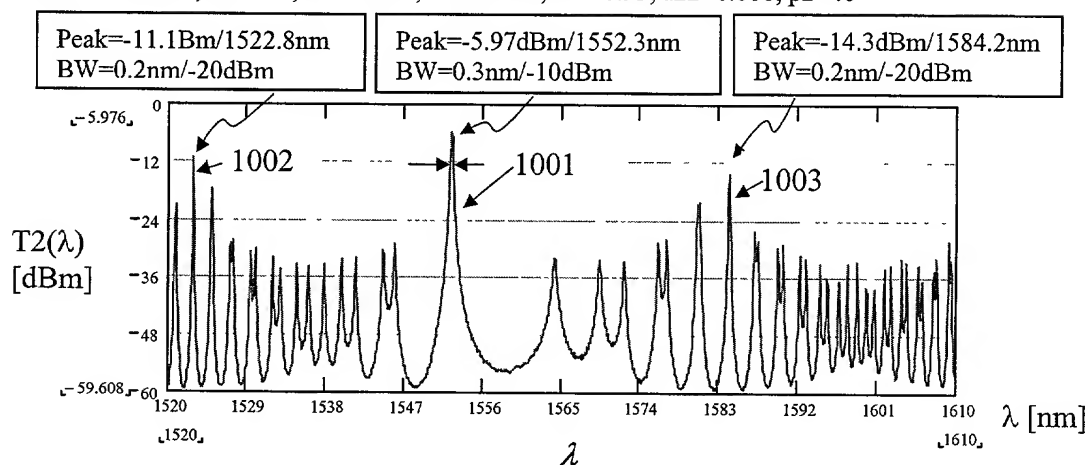


Figure 9

- a) $D11=11.875\text{mm}$; $\theta1=1.0^\circ$; $r11=0.985$; $a11=0.006$; $r21=0.93$; $a21=0.006$; $p1=40$
 $D21=11.937\text{mm}$; $\theta2=1.0^\circ$; $r12=0.985$; $a12=0.006$; $r22=0.93$; $a22=0.006$; $p2=40$



- b) $D12=12.125\text{mm}$; $\theta1=1.0^\circ$; $r11=0.985$; $a11=0.006$; $r21=0.93$; $a21=0.006$; $p1=40$
 $D22=12.165\text{mm}$; $\theta2=1.0^\circ$; $r12=0.985$; $a12=0.006$; $r22=0.93$; $a22=0.006$; $p2=40$



- c) $D13=12.125\text{mm}$; $\theta1=1.0^\circ$; $r11=0.985$; $a11=0.006$; $r21=0.93$; $a21=0.006$; $p1=40$
 $D23=12.165\text{mm}$; $\theta2=1.0^\circ$; $r12=0.985$; $a12=0.006$; $r22=0.93$; $a22=0.006$; $p2=40$

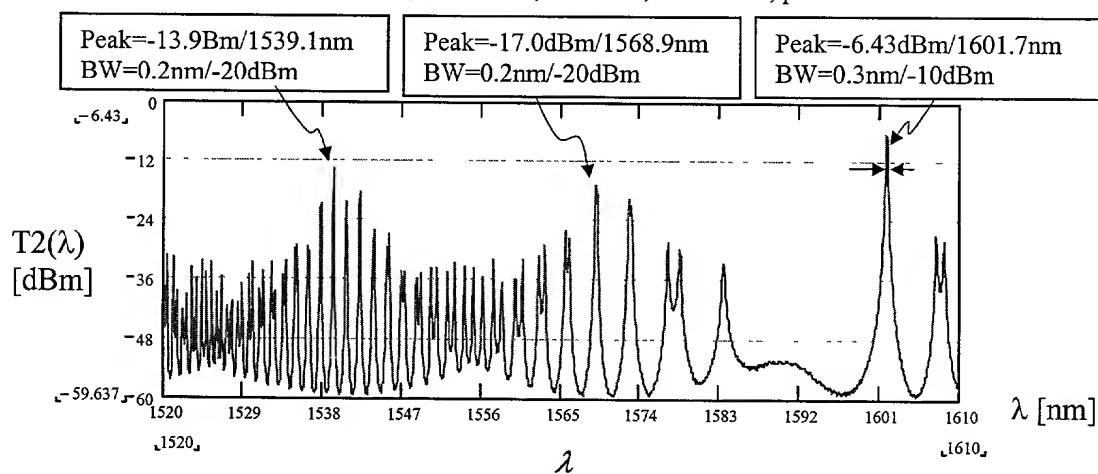
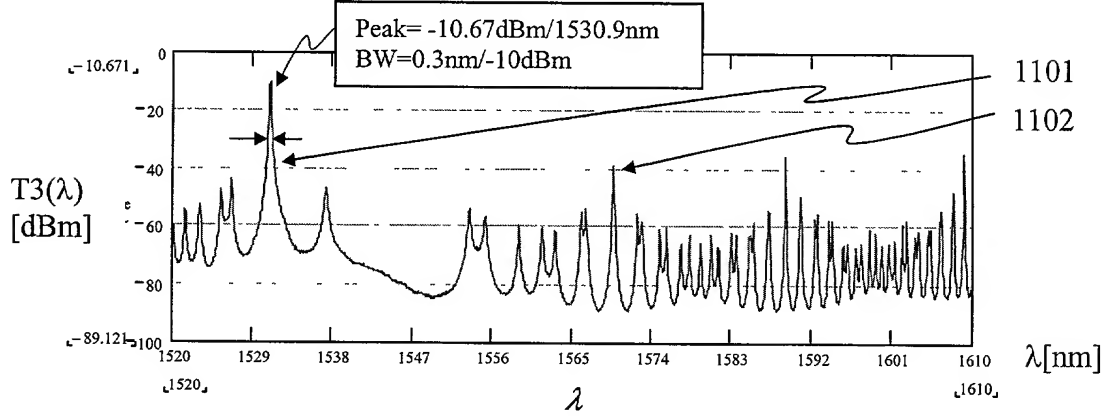
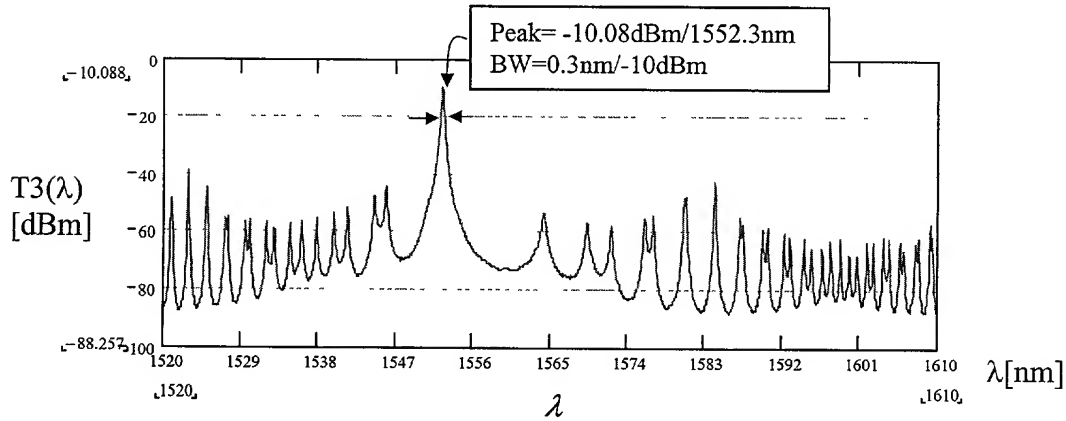


Figure 10

- a) $D14=11.877\text{mm}$; $\theta_1=1.0^\circ$; $r11=0.985$; $a11=0.006$; $r21=0.93$; $a21=0.006$; $p1=40$
 $D24=11.939\text{mm}$; $\theta_2=1.0^\circ$; $r12=0.985$; $a12=0.006$; $r22=0.93$; $a22=0.006$; $p2=40$
 $D31=12.120\mu\text{m}$; $\theta_3=1.0^\circ$; $r13=0.985$; $a13=0.006$; $r23=0.93$; $a23=0.006$; $p3=40$



- b) $D12=12.123\text{mm}$; $\theta_1=1.0^\circ$; $r11=0.985$; $a11=0.006$; $r21=0.93$; $a21=0.006$; $p1=40$
 $D22=12.168\text{mm}$; $\theta_2=1.0^\circ$; $r12=0.985$; $a12=0.006$; $r22=0.93$; $a22=0.006$; $p2=40$
 $D32=12.350\mu\text{m}$; $\theta_3=1.0^\circ$; $r13=0.985$; $a13=0.006$; $r23=0.93$; $a23=0.006$; $p3=40$



- c) $D13=12.625\text{mm}$; $\theta_1=1.0^\circ$; $r11=0.985$; $a11=0.006$; $r21=0.93$; $a21=0.006$; $p1=40$
 $D23=12.665\text{mm}$; $\theta_2=1.0^\circ$; $r12=0.985$; $a12=0.006$; $r22=0.93$; $a22=0.006$; $p2=40$
 $D33=12.72\mu\text{m}$; $\theta_3=1.0^\circ$; $r13=0.985$; $a13=0.006$; $r23=0.93$; $a23=0.006$; $p3=40$

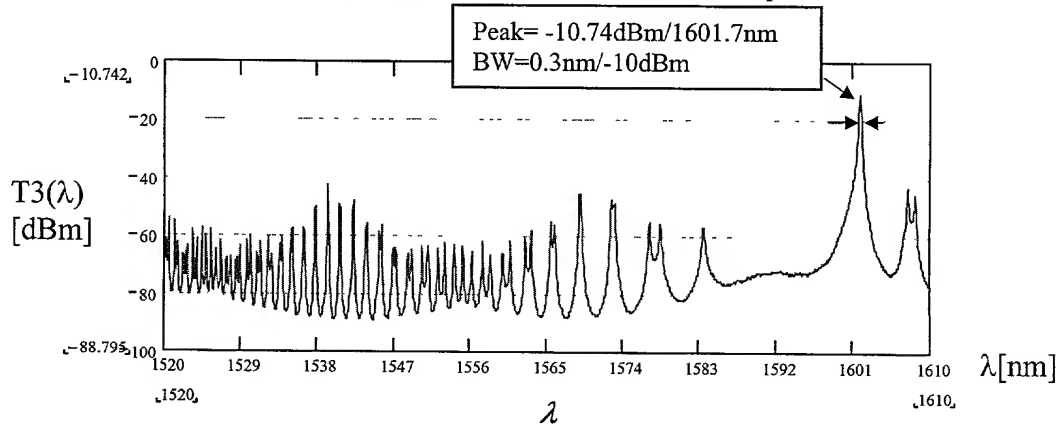


Figure 11

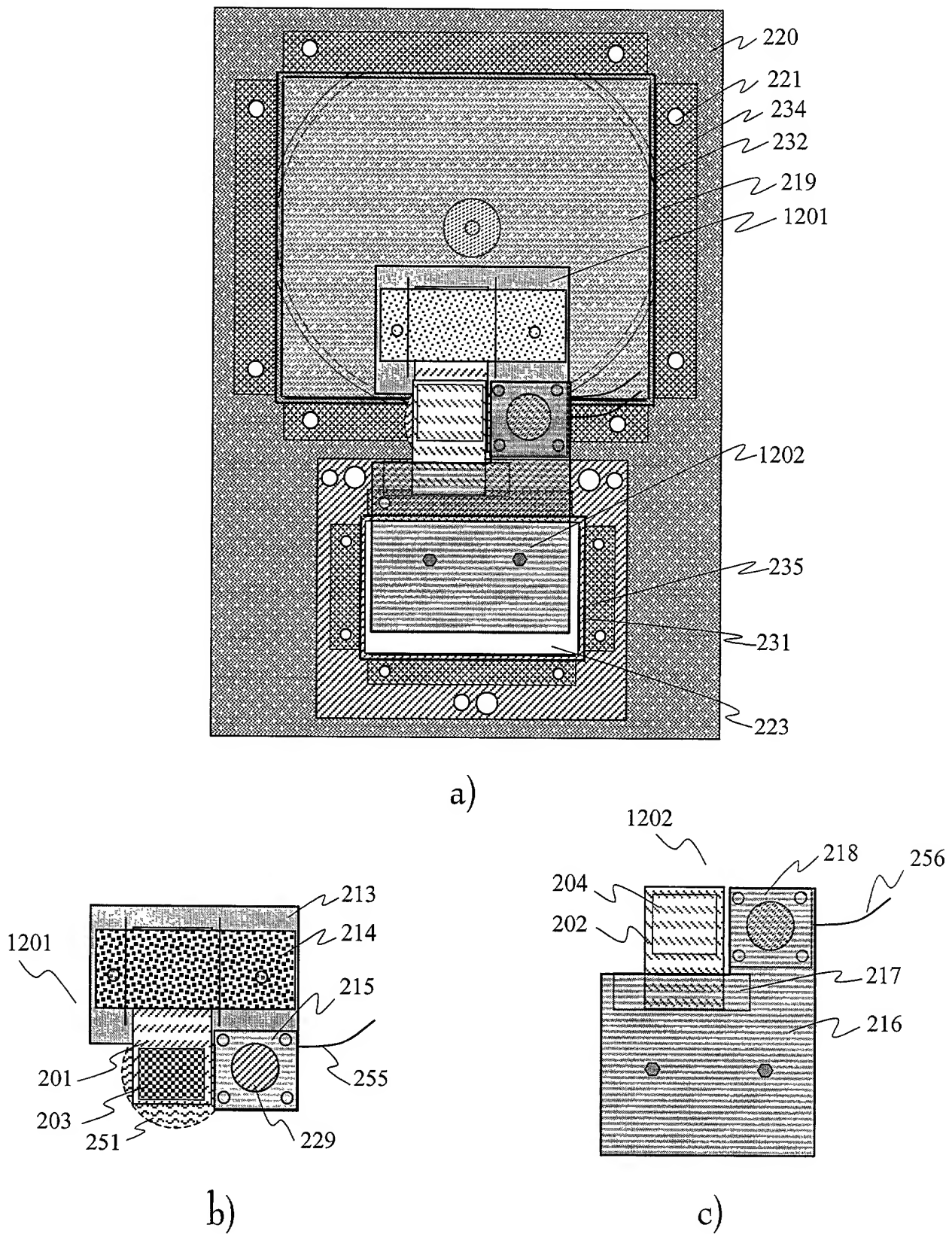


Figure 12

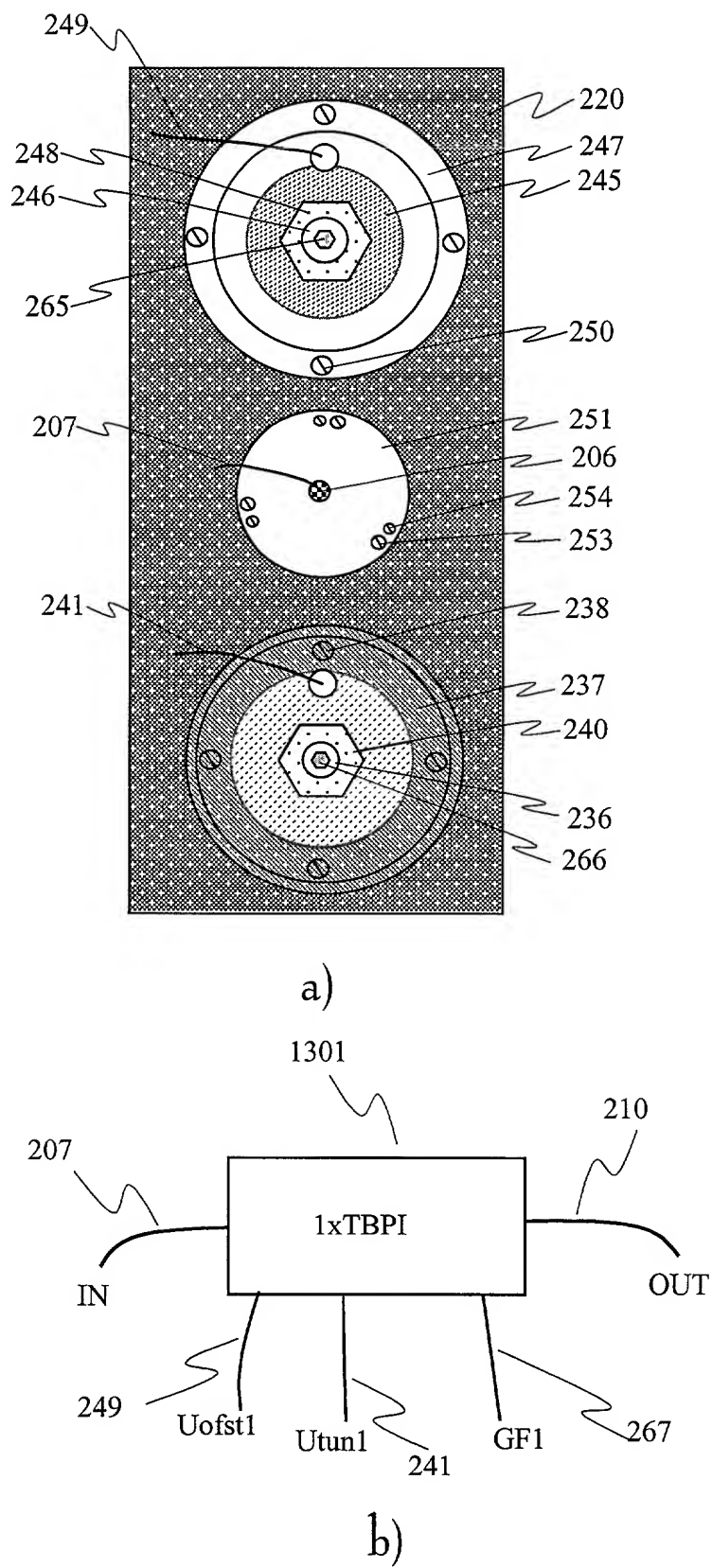


Figure 13

(2)

Figure 14

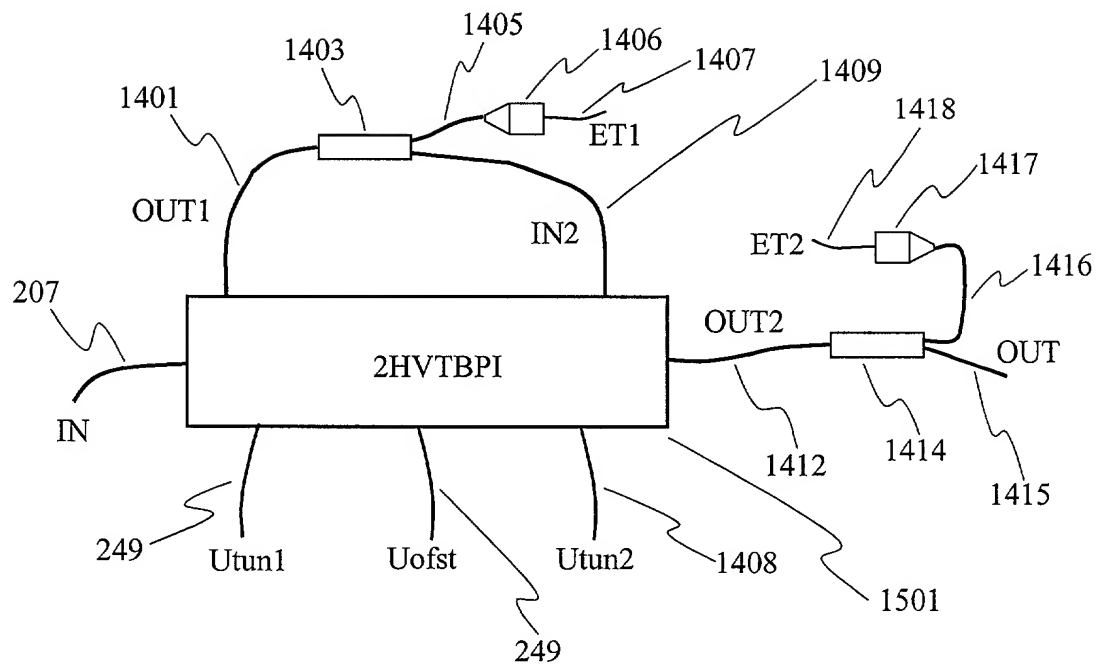


Figure 15

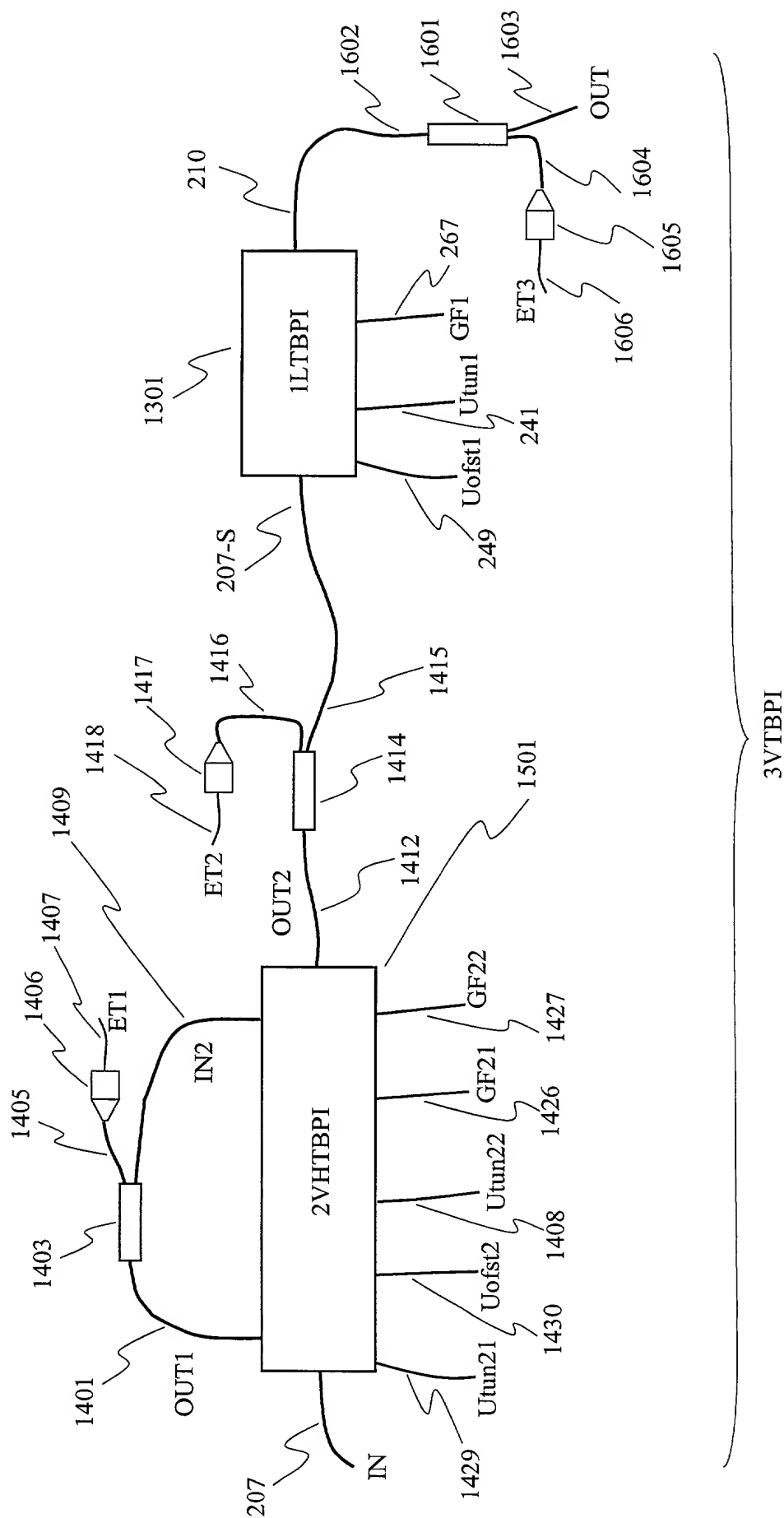


Figure 16

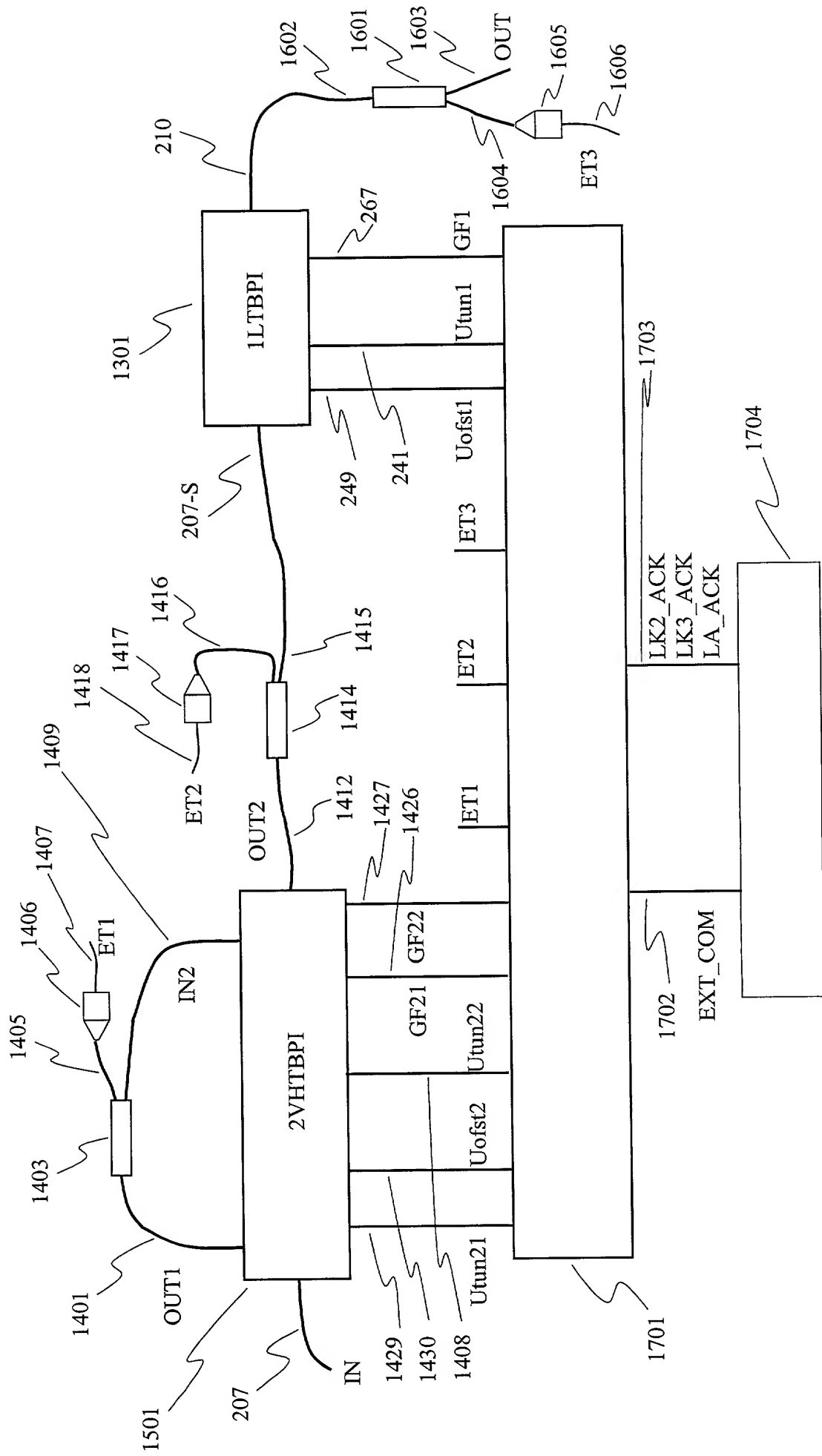


Figure 17